

Interchangeable Steel Type provides the complete answer to part numbering and general purpose marking of medium and low volume production work. The type is made from finest quality alloy steel, hardened and tempered to 59-61 Rockwell "C" to give clear, consistent marking though-out its life span.

Flat Type is rectangular in shape for use in hand holders, presses and rollmarking machines.

Segmental Type is also available but is custom made; this style of type has tapered sides and is mostly used in rotary holders for machine use only.

The character size is designed to produce the clearest impressions and is identical in form to characters in our standard numbering heads. Available in single pieces or font sets with or without holders.

The Font Set contains a selection of 100 pieces (see chart) economically chosen to provide for most needs while avoiding duplication of little used characters. Spacers are included and a hand holder if required. Each set is supplied in a compact plastic box with tweezers for the smaller sizes.



DETAILED COMPOSITION OF THE STANDARD 100-PIECE FONT SET

A	A	A	B	B	C	C	D	D	E	E	E	E	F	F	G	G	H	H	I
I	I	J	J	K	K	L	L	L	M	M	N	N	N	O	O	O	P	P	Q
R	R	R	S	S	S	T	T	U	U	U	V	W	W	X	X	Y	Z	&	/
/	-	-	.	.	,	,	1	1	1	1	2	2	2	2	3	3	3	4	4
4	4	5	5	5	6	6	6	7	7	7	8	8	8	9	9	9	0	0	0

ACTUAL SIZES AND STYLE WITHIN STANDARD TYPE RANGE										Actual Character Size and Style
Part No.	Character Size		Blank size (mm)			Blank size (inch)				
	mm	inch	A	B	C	A	B	C		
ST062	1.5	1/16"	1.6	3.2	15.87	1/16"	1/8"	5/8"	234ABC	
ST093	2.5	3/32"	2.4	6.35	19.05	3/32"	1/4"	3/4"	234ABC	
ST125	3.0	1/8"	3.2	6.35	19.05	1/8"	1/4"	3/4"	234ABC	
ST187	5.0	3/16"	4.8	8.00	19.05	3/16"	5/16"	3/4"	234ABC	
ST250	6.0	1/4"	6.4	9.5	19.05	1/4"	3/8"	3/4"	234ABC	
ST375	10.0	3/8"	9.5	16.0	25.40	3/8"	5/8"	1"	234ABC	

For characters not shown, please ask